

Ship Via.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	2/14/19	0.00	0.20		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		Michel
110	QC 5	2 pcs	2/14/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-2 - Stock - B4B	2 pcs	2/14/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		20
							Packaging 3 - 7 - B4B		9-89
							Plex 2/7/19		11:00 AM dart.lacelle.lind

Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

140 QC 21 - FG	2 pcs	2/14/19	0.00 0.00	QC 21 - FG - 21	FEB 14 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 100 - (Small Fab)1-Assemble as per DWG sheet 1, 2-Center 20NR-03 in shaft of solenoid as per note 1. ***Note 32446
 Descriptions: 22-16 crimp connectors supplied loose as per note 2***
 110 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)Bag and tag
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
20NR-04-1	Solenoid	2 pcs (1 ea)	100-Small Fab - 1	5076861
20NR-04-3	Spacer	2 pcs (1 ea)	100-Small Fab - 1	5144906
32446	Crimp Terminal	4 Ea (2 ea)	100-Small Fab - 1	5090924
92383A695	Slotted Spring Pin	2 Ea (1 ea)	100-Small Fab - 1	5068046
				5040831

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	20NR-04-1	2	2	0
	20NR-04-3	2	8	0
			812	0
			87	0



Container No: S153791



Part: 20NR-04
 Job No: 190340
 Serial No/Batch: S153791
 Revision: 6
 Inspector:
 Exp Date:
 Instructions:

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Date: 02/14/19